

# The intense production of silicates during the final AGB phases of intermediate mass stars

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## ABSTRACT

**Context.** The formation of silicates in circumstellar envelopes of stars evolving through the asymptotic giant branch (AGB) is still highly debated given the uncertainties affecting stellar evolution modelling, the description of the dust formation process, and the capability of silicate grains to accelerate stellar outflows via radiation pressure.

**Aims.** We study the formation of dust in the winds of intermediate mass ( $M \geq 4 M_{\odot}$ ) stars of solar metallicity while evolving through the AGB phase. We tested the different treatments of the mass-loss mechanism by this class of stars, with the aim of assessing their contribution to the general enrichment of silicates of the interstellar medium of galaxies and, on more general grounds, to the silicates budget of the Universe.

**Methods.** We consider a sub-sample of AGB stars, whose spectral energy distribution (SED) is characterised by deep absorption features at  $10 \mu\text{m}$  and  $18 \mu\text{m}$ , which can be regarded as the class of stars providing the most relevant contribution to the silicates’ production across the Universe. Results from stellar evolution and dust formation modelling were used to fit the observed SED and to reproduce, at the same time, the detected pulsation periods and the derived surface chemical composition. This analysis leads to the derivation of tight constraints on the silicates’ production rates experienced by these sources during the final AGB stages.

**Results.** Two out of the four sources investigated are interpreted as stars currently undergoing hot bottom burning (HBB), evolving through phases close to the stage when the mass-loss rate is largest. The remaining two stars are likely evolving through the very final AGB phases, after HBB was turned off by the gradual consumption of the convective mantle. Mass-loss rates of the order of  $1 \times 10^{-4} M_{\odot} \text{ yr}^{-1}$  to  $2 \times 10^{-4} M_{\odot} \text{ yr}^{-1}$  are required when looking for consistency with the observational evidence. These results indicate the need for a revision of the silicate yields by intermediate mass stars, which are found to be  $\sim 3$  times higher than previously determined.

**Key words.** stars: AGB and post-AGB – stars: evolution – stars: abundances – stars: winds, outflows

## 1. Introduction

Silicate dust grains have been detected in a wide variety of environments, ranging from nearby protoplanetary disks (Maaskant et al. 2015) to active galactic nuclei (AGNs, Xie et al. 2017) and distant quasars (Pennock et al. 2022). These particles play an important role in the cosmic life cycle of matter (Henning 2010) since they regulate the thermal structure of the dense and cold phases of the interstellar and circumstellar dust populations. Furthermore, silicate grains contribute to the interstellar extinction and emit thermal radiation at IR and millimetre wavelengths. Their mid-IR spectral features have an important diagnostic value for constraining both the chemical composition of dust and the grain size distribution. The analysis of these features provides information about the thermal and density structure of circumstellar disks and envelopes and the toroidal structures around AGNs (Granato & Danese 1994; Shi et al. 2006; Xie et al. 2017).

Asymptotic giant branch (AGB) stars are probably the most efficient manufacturers of silicates in the Universe (Ferrarotti & Gail 2006). Those providing the most relevant contribution to the overall silicate budget of the interstellar medium are those with a mass in the  $4 M_{\odot} \leq M \leq 8 M_{\odot}$  range, known as intermediate mass stars (Ferrarotti & Gail 2006; Ventura et al. 2014). This class of objects has attracted a great deal of interest from the scientific community since it was shown that their contribution to dust production in the Universe cannot be neglected, even in early epochs (Valiante et al. 2009, 2017).

To be able to study dust production by AGB stars, some research groups presented updated models of the AGB phase in which the evolution of the central star is coupled to the description of the dust formation process and the relative impact on the wind (Ventura et al. 2012, 2014; Nanni et al. 2013, 2014), following the schematisation proposed by the Heidelberg group (Ferrarotti & Gail 2002, 2006). These models have been successfully applied to study the evolved stellar populations of the

Magellanic Clouds (Dell’Agli et al. 2014, 2015b,a; Nanni et al. 2016, 2018, 2019) and other galaxies in the Local Group (Dell’Agli et al. 2016, 2018a, 2019).

Despite these steps forward, the contribution from intermediate mass stars to the overall silicate budget of individual galaxies, and more generally of the Universe, is still highly debated. While we expect negligible production in metal-poor environments, the amount of silicates produced by stellar populations of sub-solar, solar, and super-solar chemical composition is still extremely uncertain, and the results found in the literature differ considerably (Schneider et al. 2014; Ventura et al. 2014, 2020). This is partly due to the uncertainties in AGB modelling, which concern the luminosities and the mass-loss rates reached by intermediate mass AGBs (Karakas & Lattanzio 2014), and the possibility that these stars reach the C-star stage towards the end of the AGB lifetime (Ventura et al. 2018). A further source of uncertainty, owing to the formation process of dust particles, is whether chemisputtering or vaporisation is the mechanism responsible for the destruction of silicate grains (Nanni et al. 2013). Finally, while the formation of carbon dust was shown to lead to efficient acceleration of the outflow via radiation pressure on solid grains, the formation of silicate particles results in insufficient radiative pressure to drive a wind (Höfner 2008); this introduces further uncertainties on the dynamical description of the outflow of oxygen-rich AGBs, which has a bearing on the silicate formation process. We note that very recent results for M-type AGB stars (Sandin et al. 2023) obtained with the new T-800 code (see Sandin & Mattsson 2020 for more details) suggest that even accounting for gas-dust drift to the picture would not lead to higher mass-loss rates for oxygen-rich stars.

In this work we focus on a sample of Galactic AGB stars, whose spectral energy distributions (SEDs) exhibit deep absorption features at 10  $\mu\text{m}$  and 18  $\mu\text{m}$ , which witness the presence of large amounts of silicates in the circumstellar envelope. These stars descend from intermediate mass progenitors, and can therefore be considered as representative of the stars providing the largest contribution to the overall release of silicates in the interstellar medium. A thorough characterisation of these objects proves crucial to deduce the rates at which mass is lost from intermediate mass AGBs, the efficiency of the dust formation, and – on more general grounds – to assess the silicate budget expected in galaxies and in the Universe.

To this aim, we followed the approach by Marini et al. (2020, 2021) to study dusty, evolved stars in the Large Magellanic Cloud (LMC), where results from stellar evolution and dust formation modelling were used to build a sequence of synthetic spectra, which allow us to describe how the SED of stars with different mass evolves during the AGB phase. Comparison with the observations was used in an attempt to identify the evolutionary phase that is currently experienced by the individual sources, to characterise the progenitors, and to validate the model adopted to describe the dust formation process in the winds of intermediate mass AGB stars.

The present investigation, based on the hypothesis that the four objects examined here are single stars, offers a complementary characterisation to the one suggested by Decin et al. (2019), who propose that two out of the four stars investigated belong to binary systems, on the basis of Atacama Large Millimeter/submillimeter Array (ALMA) observations of low-excitation rotational lines of  $^{12}\text{CO}$ . This issue is connected to the more general argument of understanding the origin and the current evolutionary status of extreme OH/IR stars in the Galaxy.

The paper is structured as follows. The sample of stars discussed in the present work is described in Sect. 2. In Sect. 3 the

numerical and physical ingredients used to model the evolution of the star and to produce the synthetic SED are given. The conclusions drawn from the analysis of the SED of the sub-sample examined are given in Sect. 4. The main aspects of the AGB evolution of intermediate mass stars is given in Sect. 5, while the role of the description of mass loss is discussed in Sect. 6. Section 7 is devoted to the characterisation of the sources investigated here. The implications of the present study for the dust yields of intermediate mass stars is commented on in Sect. 8. Finally, the conclusions are given in Sect. 9.

## 2. The selected sample

The present work is based on the sample of spectra reprocessed and re-normalised by Sloan et al. (2003), which are included in the archive for the Infrared Space Observatory (ISO). This database contains the observations of a wide variety of sources taken with the Short Wavelength Spectrometer (SWS) in full-scan mode, covering the 2.4–45.4  $\mu\text{m}$  wavelength range. The stars observed have been classified in different classes according to the morphology of their spectra by Kraemer et al. (2002). For the present study, we focus on those classified as AGB stars and exhibiting the deepest silicate absorption features at 10  $\mu\text{m}$  and 18  $\mu\text{m}$  and we consider four of these objects for which the pulsation periods and the surface chemical composition, in particular the  $^{12}\text{C}/^{13}\text{C}$  ratio (Justtanont et al. 2013), are available. This information is crucial to characterise these sources in terms of the initial mass and formation epoch of the progenitors, as well as the mineralogy and radial distribution of the dust in their circumstellar envelope. The abundances’ and pulsation periods’ measurements are even more essential in this context since these stars are almost invisible in the optical; this strongly affects the possibility of an accurate measurement of their parallaxes by *Gaia*.

## 3. Numerical and physical inputs

The study presented here is based on results from stellar evolution modelling (see Sect. 3.1), which was required to calculate the time variation of the main physical and chemical quantities of intermediate mass stars during the AGB lifetime. Dust formation modelling (see Sect. 3.2) was used to calculate the dust production rate of the various dust species and the optical depth of the star during the AGB evolution. Finally, results from radiation transfer were used to build the synthetic SED, which is to be compared with the observations. In the following sub-sections, we give a brief description of the numerical and physical ingredients adopted for each of the three tasks above.

### 3.1. Stellar evolution modelling

We calculated evolutionary sequences of  $M \geq 4 M_{\odot}$  stars of solar metallicity, evolved from the pre-main sequence until the almost complete ejection of the external mantle. To this aim we used the ATON code for stellar evolution, described in detail in Ventura et al. (1998). We briefly discuss the physical ingredients most relevant to this work, namely the description of convection and of mass loss.

The temperature gradient within regions unstable to convection was calculated via the Full Spectrum of Turbulence (FST) model (Canuto & Mazzitelli 1991). Nuclear burning and mixing of chemicals are self-consistently coupled by means of a diffusive approach, according to the schematisation by

Cloutman & Eoll (1976). The overshoot of convective eddies within radiatively stable regions was modelled by assuming that the velocity of convective elements decays exponentially beyond the neutrality point, which is fixed via the Schwarzschild criterion. The e-folding distance of the velocity decays during the hydrogen and helium core burning phases and during the AGB phase was taken as  $0.02 H_p$  and  $0.002 H_p$ , respectively ( $H_p$  is the pressure scale height at the formal convective border). The latter values reflect the calibrations based on the observed width of the main sequence of open clusters and on the luminosity function of the LMC carbon stars, discussed in Ventura et al. (1998, 2014), respectively.

Mass loss during the evolutionary stages preceding the AGB phase was modelled by the classic Reimers' formula. The treatment of pre-AGB mass loss is of minor importance here as little mass is expected to be lost during the red giant branch phase. Regarding the AGB evolution, to model mass loss, we considered the treatments by Blöcker (1995, hereafter Blo95) and the classic description by Vassiliadis & Wood (1993, hereafter VW93). In the first case, the mass-loss rate was modelled with the formula

$$\dot{M} = 4.83 \times 10^{-22} \eta_R L^{3.7} \text{RM}^{-3.1}. \quad (1)$$

The free parameter entering Eq. (1) was set to  $\eta_R = 0.02$ , following the calibration based on the luminosity function of lithium-rich stars in the LMC, given in Ventura et al. (2000). The VW93 mass-loss prescription is simply Eq. (5) in VW93. The period of the star, entering the VW93 recipe, was calculated by means of Eq. (4) in VW93. During the super-wind phase, we assumed  $\dot{M} = \beta(L/cv_{\text{exp}})$ , following VW93. We note that  $\beta$  represents the average number of scattering of a single photon released by the stellar photosphere by dust particles, under the assumption that the wind is driven by the radiation incident on dust. A natural first assumption is  $\beta = 1$ , which corresponds to a single scattering. On the other hand,  $\beta$  was shown to increase with opacity (Lefevre 1989), which is consistent with the possibility that photons are exposed to multiple scattering when travelling through a high dust density medium. Detailed radiative transfer computations by Lefevre (1989) show that  $\beta \sim 2$  when  $\dot{M} \sim 10^{-4} M_{\odot} \text{yr}^{-1}$ . Observational evidences that the largest mass-loss rates experienced by intermediate mass AGBs exceed the single scattering radiation limit are presented in van Loon et al. (1999). We explore the  $1 \leq \beta \leq 3$  range consistent with the study by Knapp (1986).

### 3.2. Dust production

The analysis of the IR spectra of the extremely obscured oxygen-rich stars presented in this work requires knowledge of the dust that formed in the circumstellar envelope. To this aim, we modelled the dust formation and the growth of the dust particles following Ferrarotti & Gail (2006), according to which the dust forms in a stationary wind that is expanding radially from the photosphere of the star. We refer readers to Ventura et al. (2012) for all the relevant equations. The input parameters required to describe dust formation at a given evolutionary phase of the star are mass, luminosity, mass-loss rate, effective temperature, and surface chemical composition. All of these quantities were obtained by the modelling of the central star, as described earlier in this section.

The key factor affecting the mineralogy of the dust that formed is the C/O ratio, thanks to the high stability of the CO molecule (Sharp & Huebner 1990). For the winds of M-type

AGB stars, we assume that the dust species that formed are silicates, alumina dust ( $\text{Al}_2\text{O}_3$ ), and solid iron. While  $\text{Al}_2\text{O}_3$  is the most stable compound, forming closer ( $\sim 2$  stellar radii) to the surface of the star (Dell'Agli 2012), the species that formed in the largest quantities, thus providing the dominant contribution to the acceleration of the outflow via radiation pressure, are silicates.

The dynamics of the wind is described by the momentum equation, where the acceleration is determined by the competition between gravity and radiation pressure on the newly formed dust grains. To calculate the extinction coefficients entering the momentum equation and the synthetic spectra, as described in next section, we used the following optical constants: for  $\text{Al}_2\text{O}_3$  and solid iron, we used the extinction coefficients by Koike et al. (1995) and Ordal et al. (1988), respectively; for amorphous silicates, we considered Draine & Lee (1984, hereafter DL84), Suh (1999), Ossenkopf et al. (1992, hereafter Oss92), and Dorschner et al. (1995, hereafter Dor95); whereas, for crystalline silicates, we adopted both the coefficients by Jaeger et al. (1994) and the crystalline olivine provided by the DUSTY library, which in turn was taken from the Jena-St. Petersburg database of optical constants<sup>1</sup>.

The amount of dust that formed is tightly connected with the mass-loss rate (Ferrarotti & Gail 2006). This is because according to the mass conservation law, the mass-loss rate is proportional to the density of the wind (see Eq. (4) in Ventura et al. 2012): the larger the  $\dot{M}$ , the larger the gas density of the outflow will be and also the higher the number of molecules available to condense into dust will be. Therefore, for a given surface chemical composition, the evolutionary phases during which the stars experience the highest mass-loss rates are when they produce the largest quantities of dust. The result of the modelling of dust formation in the outflow is the thermodynamical and chemical stratification of the wind, the dust composition, the sizes of the different dust species, the asymptotic velocity, and the optical depth, which we calculated at the wavelength  $\lambda = 10 \mu\text{m}$  ( $\tau_{10}$ ).

### 3.3. Spectral energy distribution

The characterisation of the stars presented in this work requires the interpretation of their observed SED, considering that the depth and the shape of the different spectral features is extremely sensitive to the mineralogy and to the amount of dust present in the circumstellar envelope. This task is based on the comparison of the observed spectrum with the synthetic SED, calculated by means of the code DUSTY (Nenkova et al. 1999).

DUSTY calculates the SED of the radiation released from a stellar source, after being scattered, absorbed, and re-emitted by a dusty region, spherically distributed around the central star. The input necessary for the calculation of the synthetic SED are the mineralogy and grain size distribution, the optical depth  $\tau_{10}$ , the dust temperature at the inner boundary of the dusty region, and the radial distribution of the gas density. All of these inputs are provided on the basis of the results obtained by dust formation modelling as described in the previous sub-section. The spectrum emerging from the photosphere of the star<sup>2</sup> must also be indicated; however, in the present case, the results are substantially unaffected by this latter input. This is because the dusty region is optically thick, thus the reprocessing of the radiation

<sup>1</sup> <https://www.astro.uni-jena.de/Laboratory/OCDB/>

<sup>2</sup> I.e. the SED found by interpolation in surface gravity, effective temperature, and C/O ratios among NextGen atmospheres (Hauschildt et al. 1999) of solar metallicity.

coming from the central star keeps no memory of the incoming radiation from the stellar photosphere. This allows to use DUSTY in the modality in which the mass loss is taken from the results of stellar evolution modelling and so the density distribution of the outflow. From this we obtained insights about the dust mineralogy and the optical depth of the individual sources, by looking for consistency between the observed and synthetic SED.

To put further constraints on the physical properties of the central stars, for each source we also ran DUSTY in the modality where the density distribution is not provided a priori, rather it is derived by the code by means of the hydrodynamic calculations applied to the wind. This allows for a self-consistent determination of the mass-loss rate and of the terminal outflow velocities. A more exhaustive description is found in [Nenkova et al. \(1999\)](#).

#### 4. The analysis of the ISO spectra

Figure 1 shows the interpretation of the ISO spectra of the four stars analysed in this work. As described in Sect. 3.3, the identification of the synthetic SED that best reproduces the ISO spectrum leads to a robust derivation of the wind properties (e.g. optical depth and mass-loss rates), which we used to characterise the sources. For the stars considered in this work, we find values of optical depth  $8 < \tau_{10} < 16$ , which is required to reproduce the depth of both the silicate features at 10 and 18  $\mu\text{m}$ , the slope of the continuum in the spectral region  $\lambda < 8 \mu\text{m}$ , and the large IR emission at  $\lambda > 12 \mu\text{m}$ . This part of the spectrum, as well as the depth of the 18  $\mu\text{m}$  feature also allow for the determination of the dust temperature  $T_{\text{dust}}$ , which is found to be in the range 800–1100 K, as reported in Fig. 1.

Regarding the dust mineralogy, the best agreement with the observations is found assuming the following mineralogy: a dominant contribution by silicates (~80%, of which 5–10% are under the form of crystalline), completed by smaller fractions of solid iron (10–20%) and alumina dust (~5%). For a given dust species, the choice of the optical constants on which the calculation of the extinction coefficients is based strongly affects the morphology of the synthetic SED. Silicates are generally the main dust components in the winds of M-type stars; therefore, they make a major contribution in this regard. We therefore explored different possibilities for this species, namely the optical constants by [DL84](#), [Oss92](#), and [Dor95](#), in order to identify which optical constants allow for the best fit of the observations. We further considered the optical constants presented by [Suh \(1999\)](#) with the specific aim of fitting the observations of AGB stars. The results of this analysis are shown in Fig. 2, which reports a comparison of four of our predicted SEDs with the ISO spectrum of OH 30.1–0.7, taken as an example. For each of the aforementioned optical constants, we show our best-fit model, characterised by  $\tau_{10} = 11$  for [Suh](#) and [Dor95](#) and  $\tau_{10} = 14$  for [DL84](#) and [Oss92](#); and  $T_{\text{dust}} = 1050$  K and a mineralogy which is dominated by silicates in all cases (75–90%), with smaller percentages of alumina dust and solid iron.

The poor agreement between the model spectra calculated with [DL84](#), [Oss92](#), and [Dor95](#) and the observations makes evident the limitations of these optical constants when we tried to fit such obscured sources. The main discrepancies are as follows: (i) the continuum at  $\lambda < 8 \mu\text{m}$  is not well reproduced and the flux in the spectral region at  $20 \mu\text{m} < \lambda < 30 \mu\text{m}$  is overestimated, deviating from the observations of a factor ~2 in the former case and between ~5–15% in the latter, depending on the wavelength; (ii) [DL84](#) and [Oss92](#) SEDs do not reproduce the depth or the shape of the  $\lambda = 18 \mu\text{m}$  absorption feature at all; and (iii) the flux in

the far-IR ( $\lambda > 30 \mu\text{m}$ ) is underestimated in all three cases by ~15% and the synthetic SEDs show a steeper spectral slope than observed.

Overall we may conclude that the [Suh](#) optical constants are the only ones that allow for the global shape of the observed spectrum to be reproduced, leading us to adopt these coefficients in the analysis of the stars presented in this work. However, the [Suh \(1999\)](#) data are empirical and in some way designed to reproduce observed spectra. Thus, there is a need to systematically consider a wide range of combinations of laboratory measurements and theoretical calculations in the future.

Once the best input parameters for DUSTY were identified, we were able to determine the mass-loss rates of these stars by running DUSTY in the alternative modality described in the previous section, thus finding values of  $\dot{M}$  in the  $1\text{--}2 \times 10^{-4} M_{\odot} \text{yr}^{-1}$  range.

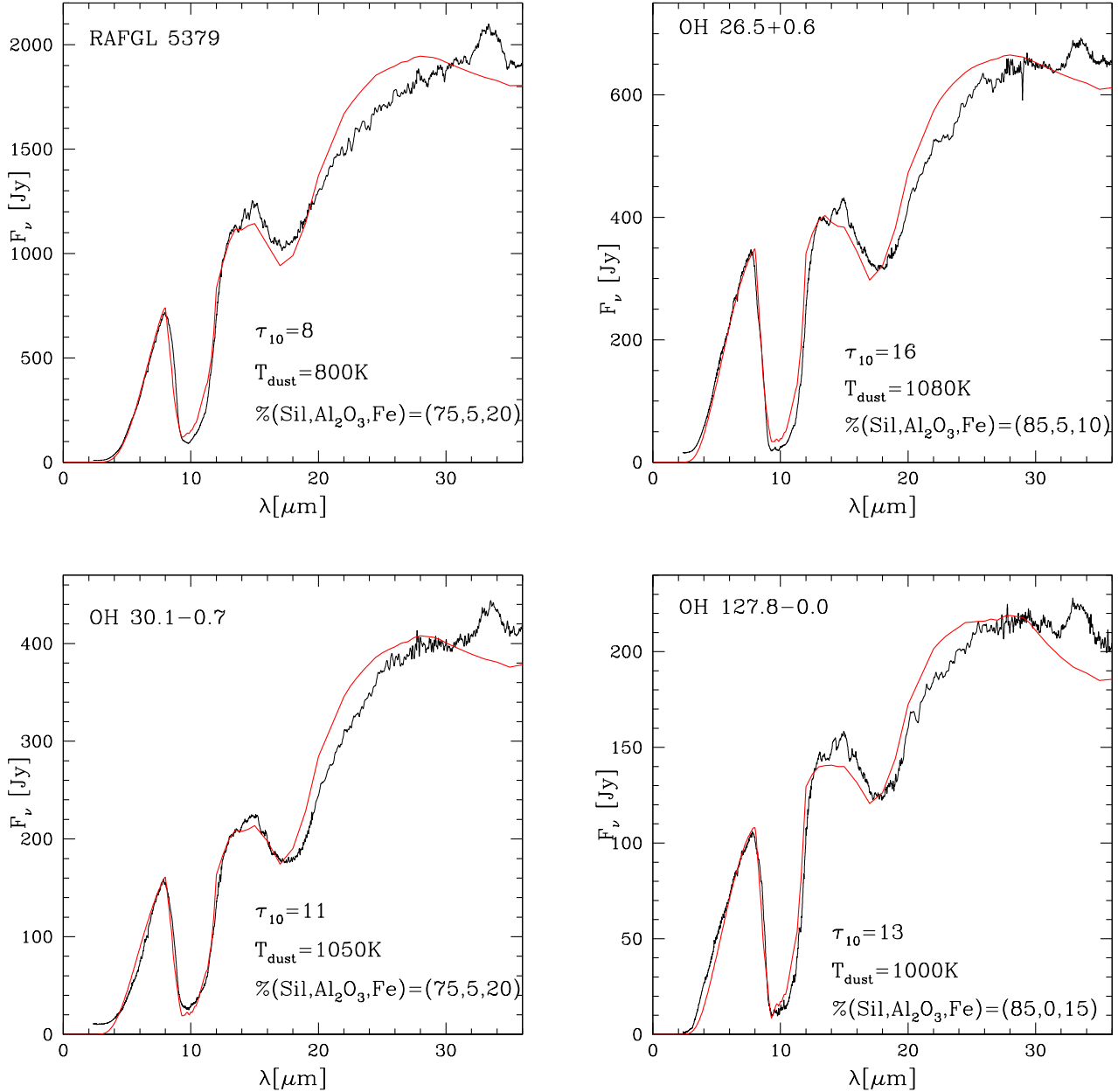
An additional outcome of the SED analysis would be the determination of the luminosity, as long as the distance of the star is known. Unfortunately, this step was not possible in the case of the present work since we cross-matched our candidates with the latest data release of the satellite *Gaia* (*Gaia* DR3, [Gaia Collaboration 2016, 2023](#)). However, given the faintness of such obscured sources in the optical regime, we found that only one of the stars, RAFGL 5379, is included in the *Gaia* DR3 catalogue. The quoted parallax for RAFGL 5379 is negative with large uncertainties, ( $-0.122 \pm 0.553$ ) mas, preventing us from estimating its distance<sup>3</sup> and consequently the luminosity.

#### 5. The AGB evolution and dust formation of intermediate mass stars

Results from stellar evolution and dust formation modelling ([Ventura et al. 2014, 2018](#)) lead us to consider the stars of intermediate mass ( $M \geq 4 M_{\odot}$ ) as the best candidates in the interpretation of the sources analysed here, based on the fact that they are expected to produce the highest amounts of silicates in their winds. The evolution of intermediate mass AGB stars of solar metallicity was studied by [Ventura et al. \(2018\)](#), who discuss the main evolutionary properties of these stars, the efficiency of the dust production mechanism in their circumstellar envelope, and the uncertainties associated with the description of their AGB evolution, primarily connected to the still limited knowledge on convective instability and mass-loss mechanisms.

The evolution of  $M \geq 4 M_{\odot}$  stars is characterised by the ignition of hot bottom burning (HBB) at the base of the convective envelope ([Sackmann & Boothroyd 1991](#)). This mechanism is due to the partial overlapping of the convective mantle with the H-burning shell, which triggers the activation of advanced proton-capture nucleosynthesis in the inner regions of the surface convective zone. The activation of HBB drives the evolution of the surface chemical composition of the star, which reflects the equilibria of the CNO nucleosynthesis. HBB also affects the luminosity of the star, which after the beginning of HBB grows faster than in the earlier AGB phases ([Blöcker & Schoenberner 1991](#); [Ventura & D'Antona 2005](#)). The ignition of HBB requires core masses above ~0.8  $M_{\odot}$  ([Ventura et al. 2013](#)), which is the reason why it is experienced only by stars of intermediate mass.

<sup>3</sup> Positive parallaxes with relative errors below ~20% can be inverted to derive a distance (e.g. [Bailer-Jones 2015](#)). In all the other cases, a Bayesian approach can be used to infer distances (e.g. [Bailer-Jones et al. 2021](#); [Andriantsaralaza et al. 2022](#) for an application to AGB stars). In our case, the signal-to-noise of the only *Gaia* DR3 parallax available is so low that we decided not to implement this, so as to not bias our results as to the choice of the adopted prior.

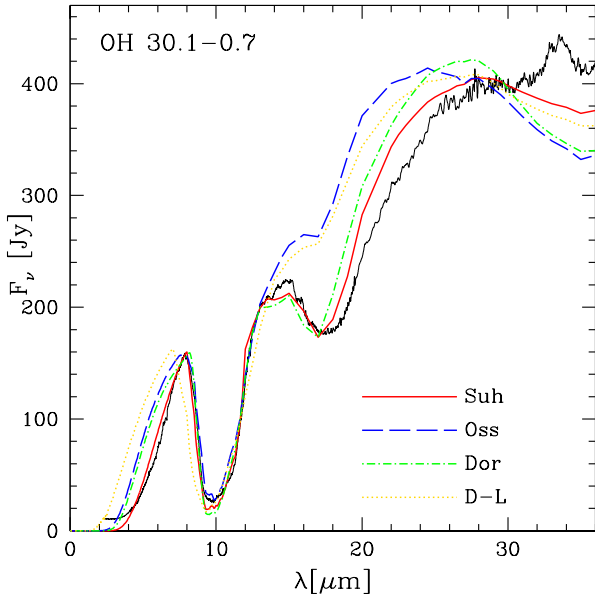


**Fig. 1.** ISO spectra (black lines) of the four stars considered in this work. The best fit, indicated with the red line, was obtained by assuming  $\tau_{10}$ ,  $T_{\text{dust}}$ , and dust composition indicated in the panels.

Figure 3 shows the time variation of the main physical quantities of  $M \geq 4 M_{\odot}$  model stars of solar metallicity presented in Ventura et al. (2018) during the AGB phase. For clarity concerns, we show only the results of stars with an initial mass of 4, 5, and  $6 M_{\odot}$ . In looking at the top left panel of Fig. 3, one can recognise the typical behaviour of the luminosity of these stars (Ventura et al. 2022): the initial phase, during which the luminosity increases owing to the growth of the core mass, is followed by a second phase, during which the luminosity decreases, as HBB is gradually extinguished. The peak luminosity of the stars increases with the initial mass as the core mass of the stars during the AGB phase is higher, the larger the initial mass (Ventura et al. 2013; Karakas & Lattanzio 2014). This affects the duration of the AGB phase, which is anti-correlated with the initial mass: the range of the timescales of the AGB evolution increases from  $\sim 2 \times 10^5$  yr, for  $8 M_{\odot}$  model stars, to  $\sim 3 \times 10^6$  yr, for  $M = 4 M_{\odot}$  (Ventura et al. 2018).

The mass-loss rate experienced by the stars, shown in the top right panel of Fig. 3, scales approximately with the luminosity. This is due to the tight relationship between the luminosity and the mass-loss rate in the Blo95 treatment (see Eq. (1)). We note, in particular, the decrease in the mass-loss rate characterising the very final AGB phases, during which  $\dot{M} \sim 10^{-5} M_{\odot} \text{ yr}^{-1}$ . The maximum mass-loss rate also changes with the initial mass: specifically for the model stars shown in Fig. 3, the peak values of  $\dot{M}$  are  $3 \times 10^{-5} M_{\odot} \text{ yr}^{-1}$ ,  $7 \times 10^{-5} M_{\odot} \text{ yr}^{-1}$ , and  $10^{-4} M_{\odot} \text{ yr}^{-1}$  for the 4, 5, and  $6 M_{\odot}$  model stars, respectively.

The variation of the pulsation period of the star, shown in the bottom left panel of Fig. 3, is not correlated with luminosity as much as the mass-loss rate is. This is because the star continues to expand even after the luminosity peak is reached, a behaviour typical of stars surrounded by a convective mantle that is progressively lost via stellar wind. The contraction phase starts only at the very end of the AGB evolution, when the residual mass



**Fig. 2.** ISO spectrum of OH 30.1–0.7 (solid black line), together with four best-fit model spectra calculated adopting the following optical constants for silicates: **Suh** (1999; solid red line), **Oss92** (dashed blue line), **Dor95** (dash-dotted green line), and **DL84** (dotted yellow line). The DUSTY inputs used for each model spectrum are reported in the text.

of the envelope drops below  $\sim 0.2 M_{\odot}$ , and the CNO cycle is no longer sufficiently efficient to support the star on the energetic side. As shown in Fig. 3, the period of these stars grows during the first part of the AGB evolution, from a few hundred days until exceeding 2000 days, then it decreases to  $\sim 1500$  days during the very final AGB evolutionary stages.

To describe the variation of the surface chemical composition, we show the variation of the  $^{12}\text{C}/^{13}\text{C}$  carbon ratio in the bottom right panel of the same figure. The onset of HBB is clearly visible in the drop of the carbon ratio taking place during the first AGB phases, which continues until the equilibrium value  $^{12}\text{C}/^{13}\text{C} \sim 4$  is reached: This demonstrates the full effect of HBB in modifying the surface chemistry. In Fig. 3 one can recognise the effects of a third dredge-up (TDU) in the fast increase in  $^{12}\text{C}/^{13}\text{C}$  that follows each thermal pulse, and in the increase in the carbon ratio that characterises the final AGB phases, after HBB was turned off. Further effects of the ignition of HBB are the synthesis of nitrogen and sodium, which during the AGB lifetime increase by a factor of  $\sim 5$  and  $\sim 3$ , respectively, and the destruction of the surface  $^{18}\text{O}$ , the most fragile among the oxygen isotopes. Intermediate mass stars evolve through the so-called lithium-rich phase, during which large quantities of lithium are synthesized by the **Cameron & Fowler (1971)** mechanism. The duration of the lithium-rich phase depends on the rate at which the surface  $^3\text{He}$  is consumed, and it accounts for  $\sim 50\%$ ,  $\sim 40\%$ , and  $\sim 30\%$  of the AGB phase, for the model stars of initial mass  $4 M_{\odot}$ ,  $5 M_{\odot}$ , and  $6 M_{\odot}$ , respectively. The HBB experienced by solar-metallicity stars is soft, thus the temperatures reached by the innermost regions of the convective envelope are not sufficiently hot to activate more advanced nucleosynthesis, typical of lower metallicity stars (**Dell’Agli et al. 2018b**): Neither the depletion of  $^{16}\text{O}$  and  $^{24}\text{Mg}$ , nor the increase in the surface abundances of aluminium and silicon takes place in the model stars examined here.

Regarding dust, the study by **Ventura et al. (2018)** suggests that most of the dust that formed in the circumstellar envelope of

massive AGBs is composed of silicates (70%–80%), with alumina dust and solid iron making up the remaining 20%–30%. The fraction of gaseous silicon that condensed into dust is in the 20%–30% range, whereas the fraction of aluminium that condensed into  $\text{Al}_2\text{O}_3$  ranges from  $\sim 30\%$  (initial and final AGB phases) to  $\sim 80\%$  (in correspondence of the luminosity peak). The typical gas-to-dust ratio found in **Ventura et al. (2018)** is in the 500–1000 range.

## 6. The role of mass loss

The empirical mass-loss treatment proposed by **VW93** is based on an empirical formula relating the mass-loss rate to the pulsation period. According to **VW93** the mass-loss rate increases with the pulsation period, until reaching the super-wind phase, when the radiation-driven mass-loss rate is adopted, according to the expression  $\dot{M} = \beta L / (v_{\text{exp}} c)$ , discussed in Sect. 3.1.

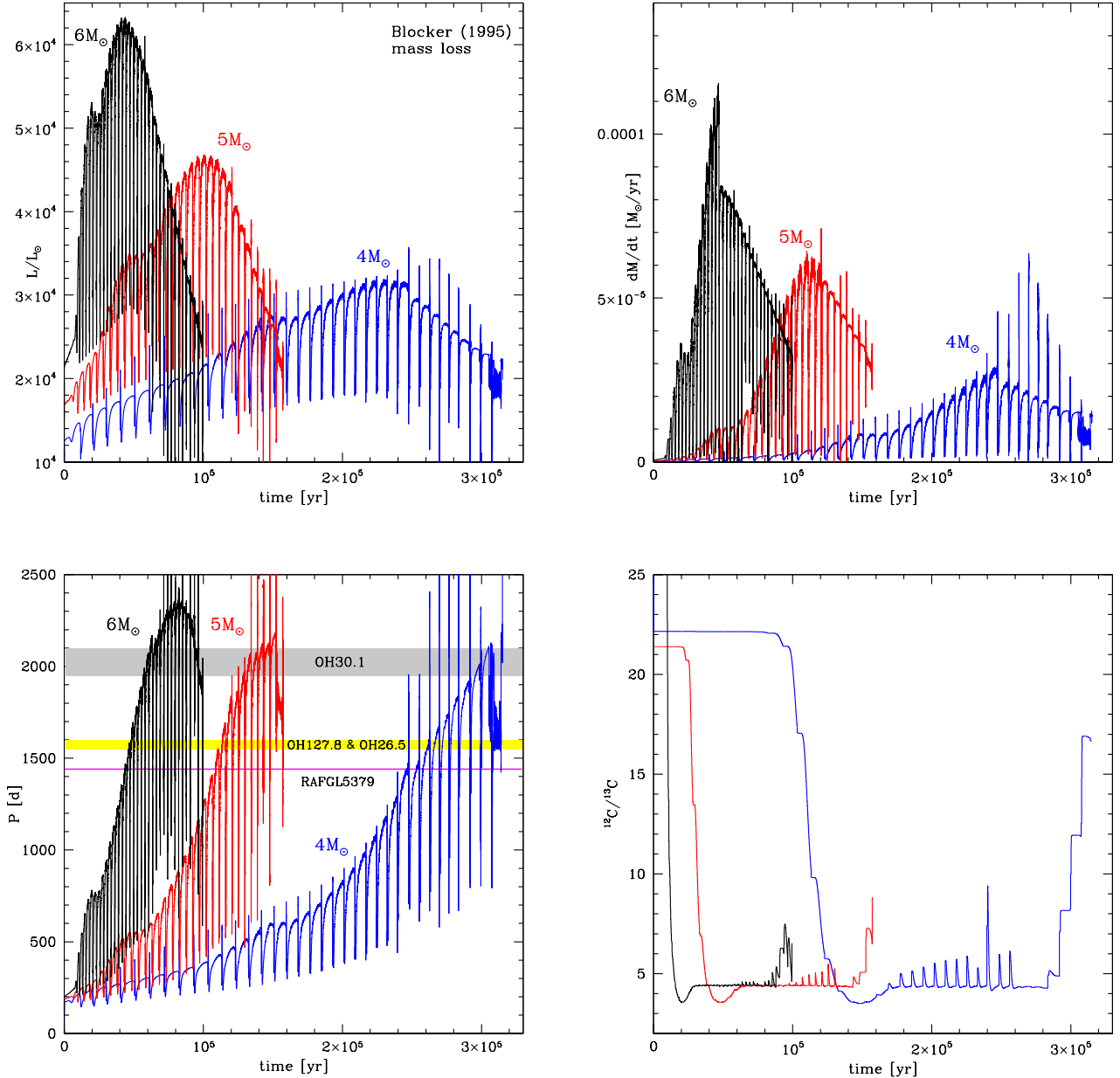
The differences between the results obtained with the **Blo95** and **VW93** treatments applied to the modelling of a  $5 M_{\odot}$  star are shown in Fig. 4. For the **VW93** case, we considered  $\beta = 1$  and a further case in which we set  $\beta = 3$ , starting from the maximum luminosity phase.

As shown in the middle panel of Fig. 4, the model star calculated with the **Blo95** treatment experiences higher mass-loss rates during the first part of the AGB evolution, thus the envelope is expelled faster. This makes the duration of the AGB phase of **VW93** model longer, which allows for higher growth of the core mass, and thus higher peak luminosities. The more rapid consumption of the envelope is also the reason why, in the  $\beta = 1$  case, the luminosity reached is higher than for  $\beta = 3$ . The **Blo95** model star evolves at larger periods compared to the **VW93** ones: This is once more due to the higher mass loss experienced during the initial part of the AGB phase, which makes the star reach a more expanded configuration, and hence experience longer pulsation periods. The **Blo95** and the **VW93**  $\beta = 1$  model stars experience similar peak mass-loss rates, of the order of  $10^{-4} M_{\odot} \text{ yr}^{-1}$ ; on the other hand, in the **VW93**  $\beta = 3$  case, the largest mass-loss rate experienced is  $2 \times 10^{-4} M_{\odot} \text{ yr}^{-1}$ .

These rates of mass loss are at odds with the results from dust formation in the winds of M-type stars in which stellar pulsation and associated shocks are properly considered (**Bladh et al. 2013, 2019**) and which rarely form outflows of more than  $\dot{M} \sim 10^{-5} M_{\odot} \text{ yr}^{-1}$ . However, these works are mostly based on smaller luminosities than those invoked here ( $L \geq 40\,000 L_{\odot}$ ). More detailed investigations of dust production in the present luminosity domain is required before solid conclusions can be drawn in this regard.

Significant differences among the mass-loss rates of the various model stars are found during the very final phases, when the **Blo95** model star experiences  $\dot{M}$  values being significantly smaller than the **VW93** counterparts, owing to the previously discussed sensitivity of the **Blo95** treatment on the luminosity of the star. The full comparison among the results obtained by different descriptions of mass loss is shown in Fig. 5, where the time variation of the mass-loss rate, pulsation period, dust production rate, and optical depth at  $10 \mu\text{m}$  of intermediate mass AGBs are shown. We restrict the comparison to the **Blo95** and **VW93** model stars, calculated with  $\beta = 3$ .

The evolutionary timescales of the  $4 M_{\odot}$  and  $5 M_{\odot}$  model stars obtained by modelling mass loss with **Blo95** and **VW93** are similar: The depletion of the envelope during the first part of the AGB phase is faster in the **Blo95** case, but this is counterbalanced by the higher luminosity attained by the **VW93** models, which renders the timescales of the final phases shorter. In the



**Fig. 3.** AGB evolution of the main physical and chemical properties of the model stars with a solar metallicity with an initial mass of  $4 M_{\odot}$  (blue lines),  $5 M_{\odot}$  (red), and  $6 M_{\odot}$  (black), as a function of time, counted since the beginning of the AGB phase. The behaviour of luminosity (top left panel), mass-loss rate (top right), pulsation period (bottom left), surface  $^{12}\text{C}/^{13}\text{C}$  (bottom right) are shown. The shadings in the bottom left panel indicate the range of values of the pulsation periods taken from the literature of: OH 30.1–0.7 (grey), 127.8–0.0 and OH 26.5+0.6 (yellow), and RAFGL 5379 (magenta).

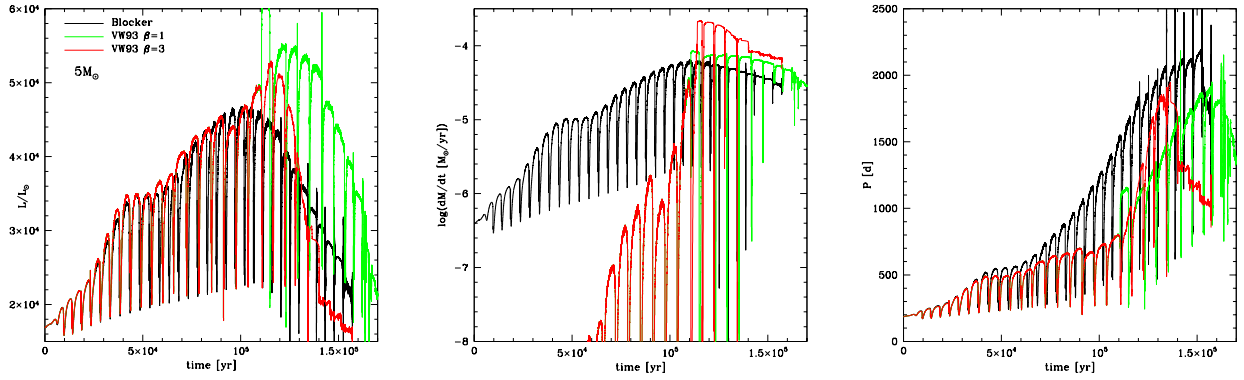
$6 M_{\odot}$  case, the differences between the luminosity of the **Blo95** and **VW93** models arise from the initial AGB phases, making the duration of the AGB phase of the **VW93** model shorter.

Significant differences are found in the mass-loss rates experienced. The **VW93** rates are orders of magnitude smaller than **Blo95** during the initial AGB phase, until the peak luminosity was reached. When the super-wind takes over the peak  $\dot{M}$  values of the **VW93** model, stars are  $\sim 3$  times higher than **Blo95**.

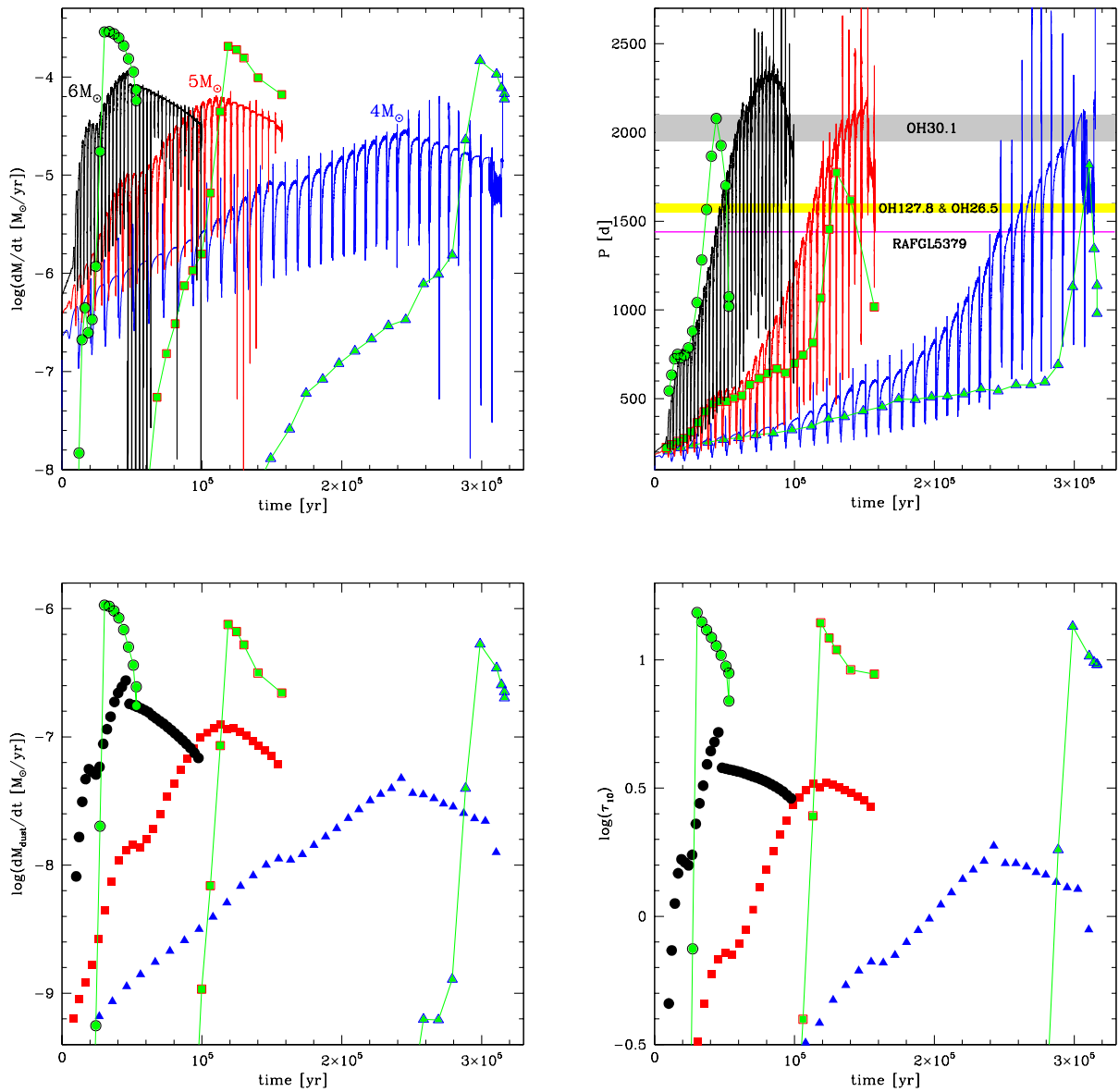
These differences in the mass-loss rate are the result of differences in the dust production rate of the stars, for what concerns both the general behaviour across the AGB lifetime and the largest value reached. As shown in the bottom left panel of Fig. 5, in the **VW93** case, dust production is negligible during the first part of the AGB phase, then dust is produced at rates of

the order of  $5 \times 10^{-7} - 10^{-6} M_{\odot} \text{ yr}^{-1}$  after the super-wind takes over. Almost all the dust released by the stars is produced during the last four to five inter-pulse phases. Conversely, the behaviour of  $\dot{M}_{\text{dust}}$  with the AGB time is smoother in the **Blo95** case, and the largest rates reached are  $\sim 10^{-7} M_{\odot} \text{ yr}^{-1}$ . The gas-to-dust ratio during the phases when the dust production rate is largest is  $\sim 300$  in the **VW93** case, which has yet to be compared to the minimum value of  $\sim 500$  found by [Ventura et al. \(2018\)](#).

The expected IR excess of the stars, here represented by  $\tau_{10}$ , is tightly connected to the dust production rate. This can be seen by comparing the behaviour of  $\dot{M}_{\text{dust}}$  with the time variation of  $\tau_{10}$ , shown in the bottom right panel of Fig. 5. We note, in particular, the significant difference in the largest  $\tau_{10}$  values, attained during the final AGB phases: In the **VW93** model, star



**Fig. 4.** Time variation during the AGB phase of the luminosity (left panel), mass-loss rate (middle), and pulsation period (right) of solar metallicity, model stars of initial mass  $5 M_{\odot}$ , in which mass loss was modelled according to Blo95 (black lines) and to VW93, where the scattering parameter  $\beta$  was set to 1 (green lines) and 3 (red).



**Fig. 5.** Time variation of the mass-loss rate (top left panel), pulsation period (top right), dust production rate (bottom left), and optical depth  $\tau_{10}$  (bottom right) of model stars with an initial mass of  $4 M_{\odot}$  (black lines and circles),  $5 M_{\odot}$  (red lines and squares), and  $6 M_{\odot}$  (blue lines and triangles), calculated with the mass-loss prescription by Blo95. The points in the bottom panels refer to the values in the middle of each inter-pulse phase. Green points refer to the inter-pulse phases, and indicate results from modelling based on the VW93 description of mass loss, where the value  $\beta = 3$  was considered for the scattering parameter. The shadings in the top right panel are the same as in Fig. 3.

**Table 1.** Four sources analysed in this work with the isotopic carbon ratios derived by [Justanont et al. \(2013\)](#) and the observed periods with the following references: 1 – [Olivier et al. \(2001\)](#); 2 – [Engels et al. \(2015\)](#); 3 – [Suh & Kim \(2002\)](#); 4 – [van Langevelde et al. \(1990\)](#); 5 – [Groenewegen \(2022\)](#); and 6 – [Wolak et al. \(2013\)](#).

Source name	$^{12}\text{C}/^{13}\text{C}$	$P$ [days]	Ref.
RAFGL 5379	$27 \pm 11$	1440	1
OH 26.5+0.6	$30 \pm 16$	1591	2
		$1559 \pm 7$	3
		$1589 \pm 42$	4
		2171	1
OH 30.1–0.7	$4 \pm 1$	$1952 \pm 46$	5
		$2013 \pm 243$	4
		1590	2
OH 127.8–0.0	$2 \pm 1$	1600	6

$\tau_{10}$  is in the 7–15 range; whereas, in the [Blo95](#) case, we find  $\tau_{10} < 3$ .

## 7. The characterisation of the sample sources

Table 1 lists the pulsation periods and the isotopic carbon ratios of the four stars in the present study. The sources are characterised by periods in the  $1440 \text{ d} < P < 2000 \text{ days}$  range, as well as optical depths derived from SED fitting (see Sect. 4),  $8 < \tau_{10} < 16$ . These results are not consistent with the outcome of modelling based on [Blo95](#), thus we subsequently focus on the results based on the [VW93](#) treatment of mass loss.

### 7.1. Stars experiencing hot bottom burning

OH 127.8–0.0 and OH 30.1–0.7 exhibit isotopic carbon ratios  $^{12}\text{C}/^{13}\text{C} = 2 \pm 1$  and  $^{12}\text{C}/^{13}\text{C} = 4 \pm 1$ , respectively, in agreement with the values expected when CNO nucleosynthesis reaches equilibrium; the periods from the literature are  $\sim 1600$  days for OH 127.8–0.0 and  $\sim 2000$  days for OH 30.1–0.7, whereas the optical depths derived from SED fitting are  $\tau_{10} = 11$  (OH 30.1–0.7) and  $\tau_{10} = 13$  (OH 127.8–0.0). Based on the results shown in Fig. 5, we conclude that these sources are currently evolving through the AGB phases during which the dust production (hence mass-loss) rate are close to the maximum values, and they are currently experiencing HBB. Unfortunately, as can be seen in Fig. 5, this information proves insufficient to assess the mass of the progenitor (hence the formation epoch) for OH 30.1–0.7 since all the model stars of initial mass in the  $4\text{--}6 M_{\odot}$  range evolve through phases characterised by the quantities given above. The accurate determination of the distance would be crucial to this scope, as the luminosity at which the star is expected to evolve at the periods and optical depths given above is  $\sim 3.5 \times 10^4 L_{\odot}$ ,  $\sim 5 \times 10^4 L_{\odot}$ , or  $\sim 7 \times 10^4 L_{\odot}$ , according to whether the initial mass of the star is  $4 M_{\odot}$ ,  $5 M_{\odot}$ , or  $6 M_{\odot}$ , respectively. Inversely, if the luminosity is known, it is possible to give an estimation of the distance of the star<sup>4</sup>. If our understanding is correct, we would expect the following distances depending on luminosity:  $\sim 3.5 \text{ kpc}$  ( $\sim 3.5 \times 10^4 L_{\odot}$ ),  $\sim 4.2 \text{ kpc}$  ( $\sim 5 \times 10^4 L_{\odot}$ ), and  $\sim 5 \text{ kpc}$  ( $\sim 7 \times 10^4 L_{\odot}$ ).

On the other hand, the lower pulsation period of 127.8–0.0 ( $\sim 1600$  days) indicates that this star cannot descend from a pro-

genitor with an initial mass  $\sim 4 M_{\odot}$  because such periods correspond, in this case, to very low values of mass-loss rate ( $< \sim 10^{-6} M_{\odot} \text{ yr}^{-1}$ ) and the theoretical optical depths (see the bottom right panel of Fig. 5) would be too low in comparison to those found by SED fitting. Therefore, we can conclude that 127.8–0.0 descends from stars of initial mass  $M > 4 M_{\odot}$ , and we expect luminosities depending on the mass of the progenitor, which are  $\sim 5 \times 10^4 L_{\odot}$  ( $M = 4 M_{\odot}$ ) and  $\sim 7 \times 10^4 L_{\odot}$  ( $M = 6 M_{\odot}$ ). These would correspond to distances of  $\sim 5 \text{ kpc}$  and  $\sim 6 \text{ kpc}$ , respectively. The above discussed interpretation given for OH 127.8–0.0 and OH 30.1–0.7 is consistent with the mass-loss rates derived from SED fitting, which are in the  $1.5\text{--}2.5 \times 10^{-4} M_{\odot} \text{ yr}^{-1}$  range<sup>5</sup>, also consistent with the results shown in the top left panel of Fig. 5.

### 7.2. Stars evolving through the very late AGB phases

The interpretation of RAFGL 5379 and OH 26.5+0.6 is more tricky because the given  $^{12}\text{C}/^{13}\text{C}$  ( $27 \pm 11$  and  $30 \pm 16$ , respectively) are significantly higher than the equilibrium values. The possibility that they are evolving through the initial AGB phase, when HBB has not yet started, can be ruled out since the periods would be much shorter than those measured (see Fig. 5). A further possibility is that these stars have just experienced a thermal pulse (TP), after which the action of TDU favours the increase in the surface  $^{12}\text{C}$ , and thus an off-equilibrium  $^{12}\text{C}/^{13}\text{C}$ ; while this possibility cannot be ruled out, we consider it extremely unlikely since re-ignition of HBB favours a fast destruction of  $^{12}\text{C}$  in favour of  $^{13}\text{C}$ , thus the phase during which  $^{12}\text{C}/^{13}\text{C}$  is off-equilibrium lasts only for a very small fraction of the whole inter-pulse.

We believe it is more plausible that these two stars are experiencing late AGB phases, during which HBB is turned off: as shown in the bottom right panel of Fig. 3, the occurrence of a couple of TDU events is sufficient to raise the carbon isotopic ratio above the equilibrium values. This is in agreement with one of the possibilities invoked for RAFGL 5379 by [de Vries et al. \(2014\)](#). The measured period of the two stars, 1440 days for RAFGL 5379 and around 1600 days for OH 26.5+0.6, further support this hypothesis (see Fig. 3). The optical depth and the mass-loss rates derived from SED fitting also support this picture.

A further confirmation that RAFGL 5379 and OH 26.5+0.6 experienced HBB is given by the studies based on *Herschel* observations by [Justanont et al. \(2013, 2015\)](#), who could not detect any  $\text{H}_2\text{O}_{18}$  line, despite the strong water emission lines in  $\text{H}_2\text{O}_{16}$  and  $\text{H}_2\text{O}_{17}$ . As discussed in Sect. 5, intermediate mass stars of solar metallicity experience strong depletion of the surface  $^{18}\text{O}$  and negligible reduction of the surface  $^{16}\text{O}$  and  $^{17}\text{O}$ .

We note that unlike the two sources discussed above for which no or poor predictions regarding the luminosity was possible, for RAFGL 5379 and OH 26.5+0.6 we can claim values of the order of  $2 \times 10^4 L_{\odot}$ , independently of the initial mass. Indeed, as can be seen in Fig. 5, the luminosities obtained by the stars during the very final AGB phase, after HBB was turned off, tend to converge towards the previously given value, substantially independently of the initial mass of the stars. Considering this

<sup>4</sup> This can be done by fixing the luminosity and shifting the synthetic SED until it matches the observed spectrum.

<sup>5</sup> The mass-loss rate derived from SED fitting via the DUSTY code depends on the luminosity of the star ([Nenkova et al. 1999](#)). When considering the luminosities  $\sim 3.5 \times 10^4 L_{\odot}$ ,  $\sim 5 \times 10^4 L_{\odot}$ , and  $\sim 7 \times 10^4 L_{\odot}$  given in the text, we find that  $\dot{M} = 1.5, 2.0, 2.5 \times 10^{-4} M_{\odot} \text{ yr}^{-1}$ .

**Table 2.** Dust yields (solar masses) from stars of a different mass by various research groups.

$M/M_{\odot}$	This work	Ventura et al. (2018)	Nanni et al. (2013)	Ferrarotti & Gail (2006)
4	$1.2 \times 10^{-2}$	$2.9 \times 10^{-3}$	$4 \times 10^{-4}$	$1.2 \times 10^{-2}$
5	$2.1 \times 10^{-2}$	$4.5 \times 10^{-3}$	$9.3 \times 10^{-3}$	$1.5 \times 10^{-2}$
6	$2.1 \times 10^{-2}$	$6.2 \times 10^{-3}$	$1.4 \times 10^{-2}$	–
7	$2.5 \times 10^{-2}$	$8.4 \times 10^{-3}$	–	$1.8 \times 10^{-2}$

luminosity, the estimated distance in this case would be  $\sim 1.2$  kpc for RAFGL 5379 and  $\sim 1.8$  kpc for OH 26.5+0.6. The mass-loss rate derived from SED fitting, when this luminosity is used, is  $10^{-4} M_{\odot} \text{ yr}^{-1}$ , consistent with the results shown in the top left panel of Fig. 5.

### 7.3. The binary possibility

In a study based on results from ALMA observations of low-excitation rotational lines of  $^{12}\text{CO}$ , Decin et al. (2019) proposed that OH 26.5+0.6 and OH 30.1–07 are part of binary systems. This conclusion is motivated by the detection of an incomplete ring-like pattern, which is characteristic of a shell-like spiral, in turn connected to the orbital motion of the AGB star around the centre of mass of a binary system. On general grounds, binarity offers an interesting explanation to interpret the morphology of the gaseous emission of the circumstellar envelope extreme OH/IR stars.

If the stars belong to binary systems, the large dust production rates would be related to significant equatorial density enhancements, triggered by the gravitational attraction of the companion star. In this case the largest single scattering mass-loss rates required would be of the order of a few  $10^{-5} M_{\odot} \text{ yr}^{-1}$ , a few times smaller than those needed in the case of single stars.

On the statistical side, we do not see any significant shortcomings from either possibilities. Binarity is found to be a rather common feature of intermediate mass stars, with percentages estimated to be 30–40%. On the other hand, in the single star hypothesis, we note from the results shown in Fig. 5 that the time interval during which the stars experience a super-wind-like mass loss, with  $\dot{M} > 10^{-4} M_{\odot} \text{ yr}^{-1}$ , is 20–40 kyr, which represents 10–50% of the entire AGB lifetime, with the percentage being higher the larger the initial mass of the star. We therefore expect that the fraction of extreme oxygen-rich stars are a non-negligible percentage of the whole sample of O-rich stars of intermediate mass.

We see in Fig. 5 that a few thermal pulses take place each 2–4 kyr during the phase when the stars experience intense mass loss. Dust formation is temporarily halted during thermal pulses as the star readjusts on a more compact configuration, so as to counterbalance the effects of the CNO activity turning off, and the larger photospheric temperatures inhibit the formation of silicates in the wind. The stars interpreted as currently experiencing strong mass loss can be evolving through any of the inter-pulse phases of the super-wind evolution. Therefore, while the phase during which the stars are expected to produce dust with large rates lasts a few thousand years, we expect that the dust responsible for the IR excess observed nowadays was not released earlier than 2–3 kyr ago, that is when the last TP took place. This understanding is consistent with the results by de Vries et al. (2014), who found that the phase of intense dust production in these stars

did not start earlier than 200–1000 yr ago, and was preceded by a phase during which dust production was negligible.

Presently, we may consider the possibility that part of the most extreme OH/IR stars in the Milky Way are single objects currently evolving through the final AGB stages, and the remaining fraction belong to binary systems. Further observations of a wider sample of this class of objects are required before it can be assessed whether binarity is in fact a common rule for these objects and, more generally, to establish the fraction of OH/IR stars that are part of binary systems.

## 8. A revision of the dust yields from intermediate mass AGBs?

From the results shown in the bottom left panel of Fig. 5, it is clear that the predictions regarding dust production between the VW93 and the Blo95 models are significantly different. The Blo95 dust production rates are higher than VW93 for most of the AGB lifetime. However, this has very little effect on the overall dust yield of intermediate mass stars because most of the dust is released during the phases when the mass-loss rate is largest: during these phases, the VW93  $\dot{M}_{\text{dust}}$  values are a factor  $\sim 3$  higher than the Blo95 ones.

For the three models discussed in the previous section, we find that the dust yields are  $0.012 M_{\odot}$  for  $M = 4 M_{\odot}$  and  $0.021 M_{\odot}$  for  $M = 5, 6 M_{\odot}$ . The dust yield for the  $7 M_{\odot}$  model star (not shown for clarity concerns in Fig. 5) is  $0.025 M_{\odot}$ . The dust released by the stars is mostly composed of silicates, which account for 85%, with smaller contributions from alumina dust (10%) and solid iron (5%). These percentages are similar to those found by Ventura et al. (2018); on the other hand, the overall dust budget expected using VW95 mass loss is  $\sim 3$  times larger than that of Ventura et al. (2018) in which the Blo95 prescription was adopted.

In Table 2 the dust yields from intermediate mass stars of solar metallicity found in the present work are compared with those published in Ventura et al. (2018), and with results from Nanni et al. (2013) and Ferrarotti & Gail (2006)<sup>6</sup>. Our yields are the largest among the solar metallicity dust yields published so far, indicating that the contribution to the overall silicate dust production by intermediate mass stars has been underestimated so far. We note that the largest amount of carbon dust in Ventura et al. (2018), released by the  $3 M_{\odot}$  model star, is  $\sim 0.015 M_{\odot}$ ; therefore, we find that at solar metallicities the quantity of silicates produced by intermediate mass AGB stars is slightly higher than the amount of carbon that formed in the wind of low-mass stars.

<sup>6</sup> In the comparison with results from different studies, it must be considered that the metallicity adopted here ( $Z = 0.014$ ) is smaller than the value used in Ventura et al. (2018;  $Z = 0.018$ ) and that used by Nanni et al. (2013) and Ferrarotti & Gail (2006;  $Z = 0.02$ ).

The main results of the present work concern the mass-loss rates suffered by intermediate mass stars during the final AGB evolutionary stages, during and after the phases close to the luminosity peak experienced by these stars. With the VW93 mass-loss prescription, this pertains to the AGB evolution from the point when the superwind sets in.

Regardless of the prescription of mass-loss adopted, the effects on the gas yields are negligible. The time between the activation of HBB and the achievement of the luminosity peak is sufficiently long, such that the surface chemistry of the stars reached the equilibrium distribution of the proton-capture nucleosynthesis corresponding to the temperature attained at the bottom of the convective mantle. In this context, the chemical composition of the gas ejected into the interstellar medium is independent on the timescale with which the gas itself is released, which is determined by the mass-loss rate. We may safely conclude that the present investigation has led us to pose some questions regarding the reliability of the predicted silicate yields from intermediate mass stars, but no conclusions regarding the gas yields from these objects can be drawn based on the present analysis.

## 9. Conclusions

We have studied a sample of Galactic AGB stars, whose SEDs exhibit deep absorption features centred at 10  $\mu\text{m}$  and 18  $\mu\text{m}$ , associated with silicate dust. The study of these stars, for which the pulsation periods and some information on the surface chemical composition are available, is based on stellar evolution and dust formation modelling, and supported by results from radiative transfer modelling. These ingredients have been used to characterise the individual objects in an attempt to determine the mass and formation epoch of the progenitors, and, on more general grounds, to understand the silicate budget expected from AGB stars.

The sources investigated are interpreted as the progeny of intermediate mass stars, currently evolving through advanced AGB phases, either currently experiencing HBB or after HBB turned off by the gradual loss of the external envelope. The study of their SED indicates mass-loss rates in the  $1-2 \times 10^{-4} M_{\odot} \text{yr}^{-1}$  range, consistent with the radiation pressure wind description in which photons experience multiple scattering processes. These rates of mass loss of intermediate mass AGBs of solar metallicity are significantly higher (a factor  $\sim 3$ ) than those published.

Provided that this picture is correct, we deduce that mass loss suffered by intermediate mass stars and the dust production mechanism remain highly efficient until the very final AGB phases, preceding the contraction to the post-AGB phase. These results indicate the need of an upwards revision of the dust yields by intermediate mass stars, which are now found in the 0.012–0.025  $M_{\odot}$  range, mostly under the form of silicates, with a smaller contribution from alumina dust ( $\sim 10\%$ ) and solid iron ( $\sim 5\%$ ).

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